

LOT #135 Lidar Enable Wind Turbine



Inventor: Steve Taber

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Steve Taber

Widely known and respected entrepreneur, innovator, and strategic thinker in renewable energy. Co-founder & CEO of Princeton Energy Group, developer of renewable energy and energy efficiency projects worldwide. Co-founder & former CEO of Nordic Windpower, deployer of innovative wind turbine topology, funded by Goldman Sachs SSG. Responsible for numerous innovations in wind and solar energy and in energy efficiency, in the areas of technology, financing techniques, measurement techniques, and business models. Leader in public policy formation and NGO work in energy & environmental/habitat protection. Studied at Princeton, received the Master of Architecture (Phi Beta Kappa) from UC Berkeley, English-Speaking Union Fellow.

The Value Proposition

- LIDAR is a powerful technology, but not positioned optimally in the industry.
- This technology proposal captures the full value of LIDAR to the turbine manufacturer and to the turbine owner.
- The proposed technology is protected by US patent US8538735B2.
- Potentially a valuable strategic IP tool for:
 - Wind turbine manufacturers and designers seeking CoE advantage against competitors in the US market.
 - LIDAR companies seeking to make their technology compelling to turbine makers.

Prior Art

- The operation of wind turbines is managed by an on-board controller, which is informed by an anemometer sitting on top of the nacelle, behind the rotor. The controller instructs the turbine to adjust its operating parameters (yaw, blade pitch, etc.) in response to changing wind conditions, in order to reduce stress on the components and thereby reduce O&M cost.
- Because this response requires a few seconds, the turbine is always a few seconds out of phase with the wind.
- LIDAR reads wind conditions a few seconds upwind, eliminating this discrepancy, thereby reducing O&M cost, the primary determinant of OpEx.

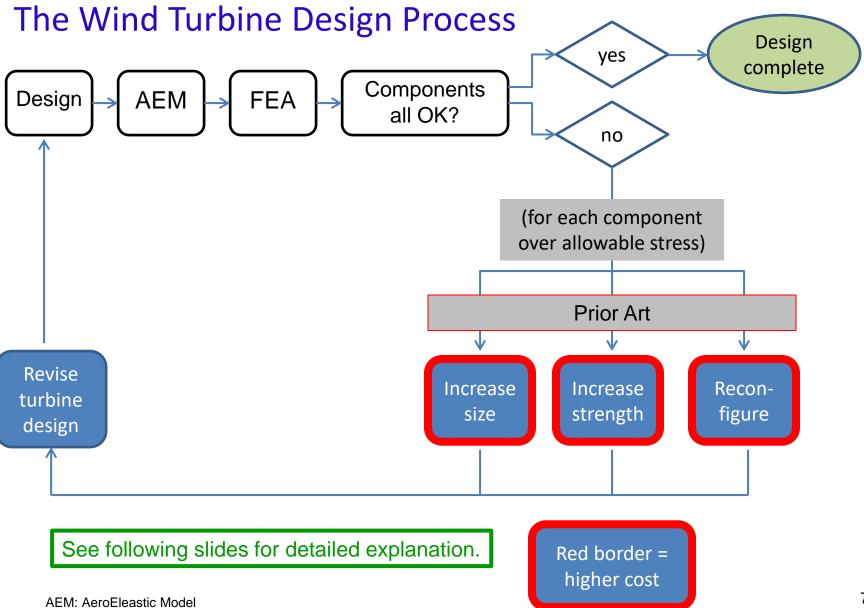
Proposed Technology

- However, the primary determinant of wind CoE is CapEx (≈90%), not OpEx (≈10%). LIDAR, as currently deployed, is aiming for OpEx, the shallow end of the value pool.
- This technology proposal back-integrates LIDAR capability into the wind turbine design and production process, enabling significant savings in CapEx.
- In essence, this technology proposal enables wind turbines to be lighter and made of less expensive materials, while still meeting all operating requirements. A wind turbine equipped with LIDAR and enabled by this invention does not need to withstand the most severe operating conditions; it can escape them by using its LIDAR capability to shed load. Think sailboats, not ocean liners.

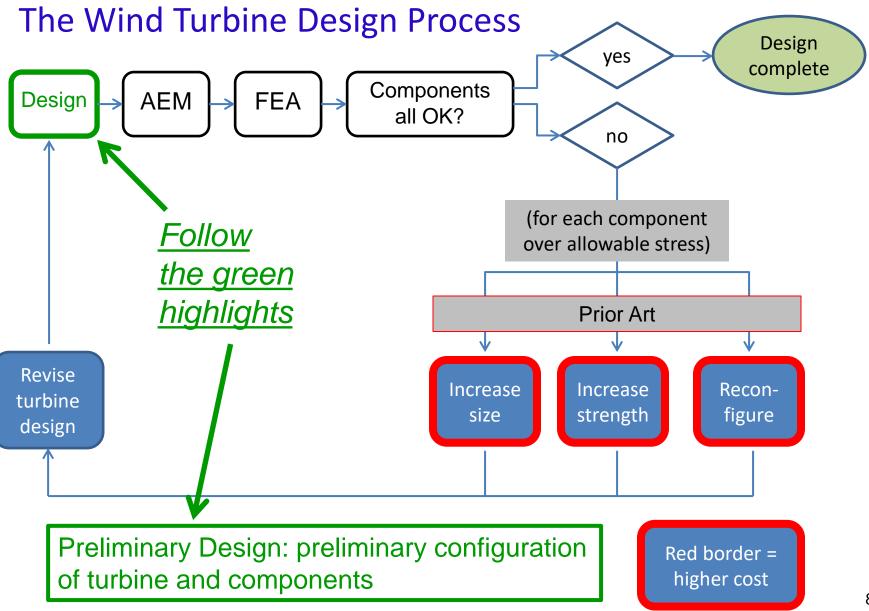
The Wind Turbine Design Process

- Wind turbines are designed to meet a wide range of operating conditions.
- These conditions (typically several 100 of them) are stipulated by the certifying agency to cover wind speed, wind direction, upflow angle, grid condition, etc., plus the rate and extent of change in each.
- The wind turbine must maintain structural integrity in all the design conditions, in all failure modes (compression, tension, shear, moment, deflection, fatigue).

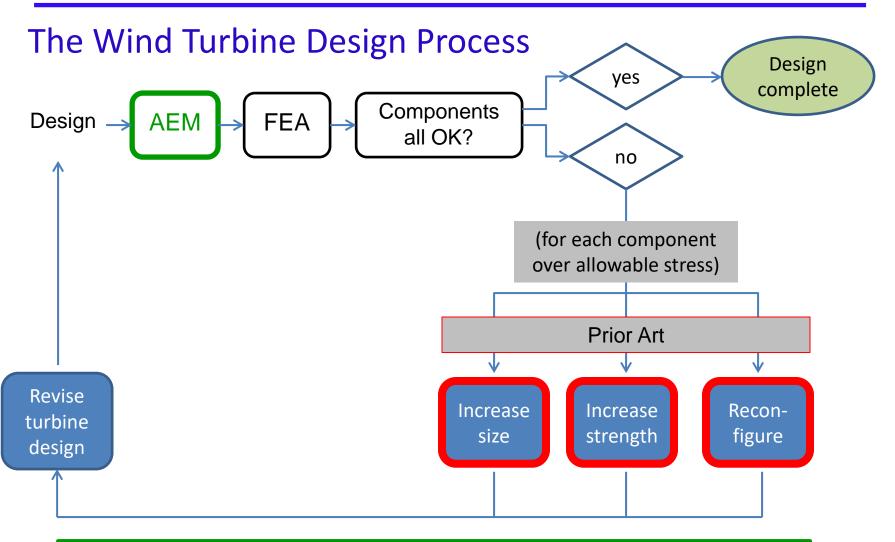
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FEA: Finite Element Analysis

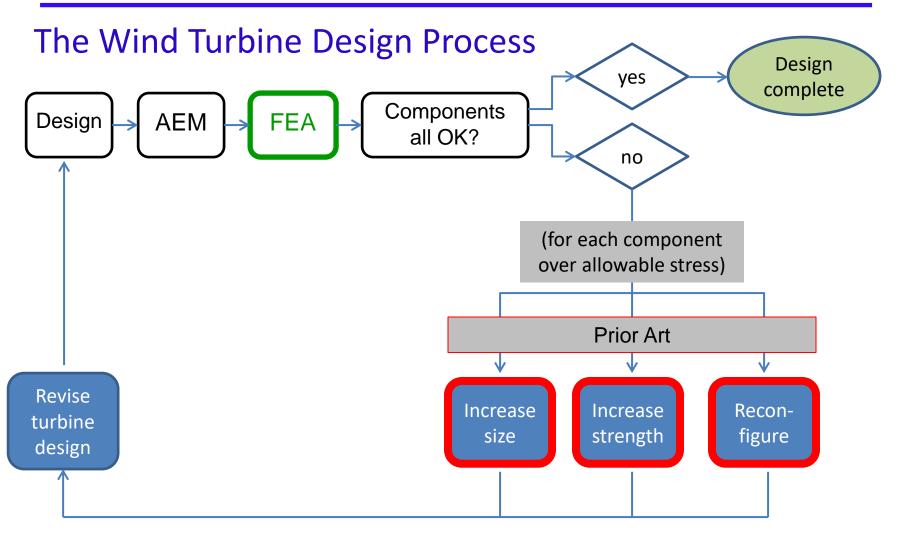


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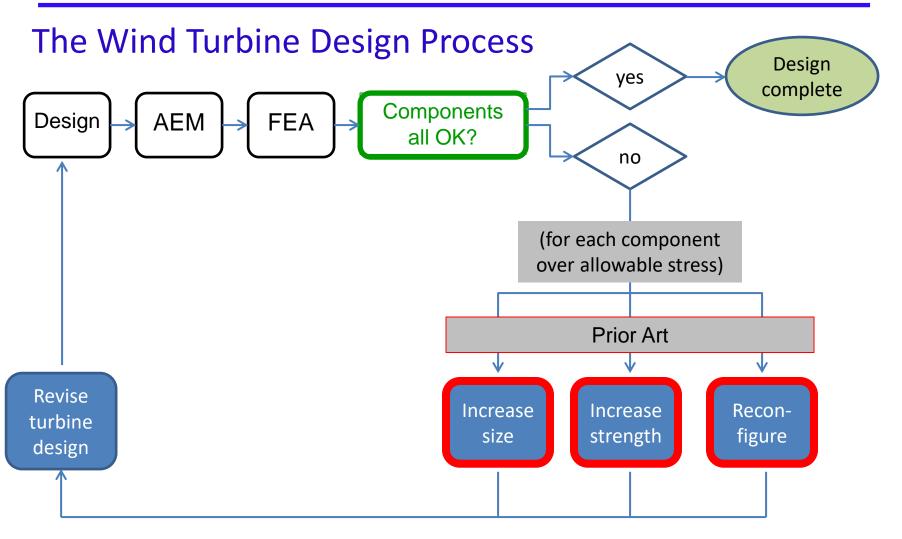
Aeroelastic model: determine the structural loads on the wind turbine in a stipulated set of operating conditions.

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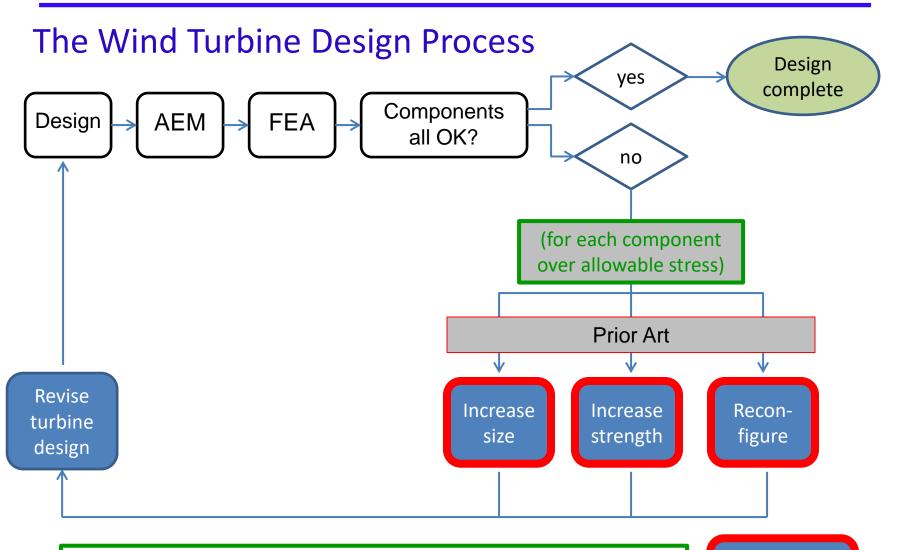
Finite Element Analysis: determine stress on each component in all failure modes

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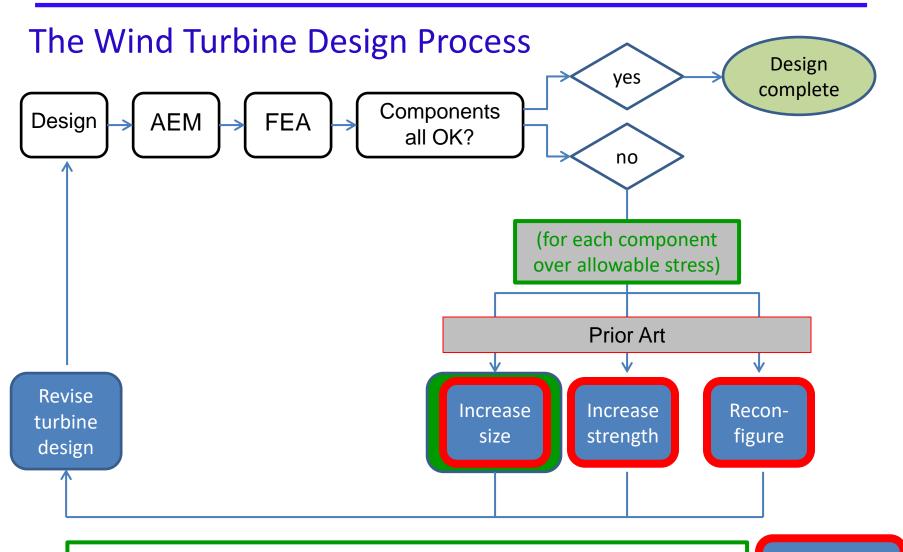
Are all components within allowable stress in all failure modes?

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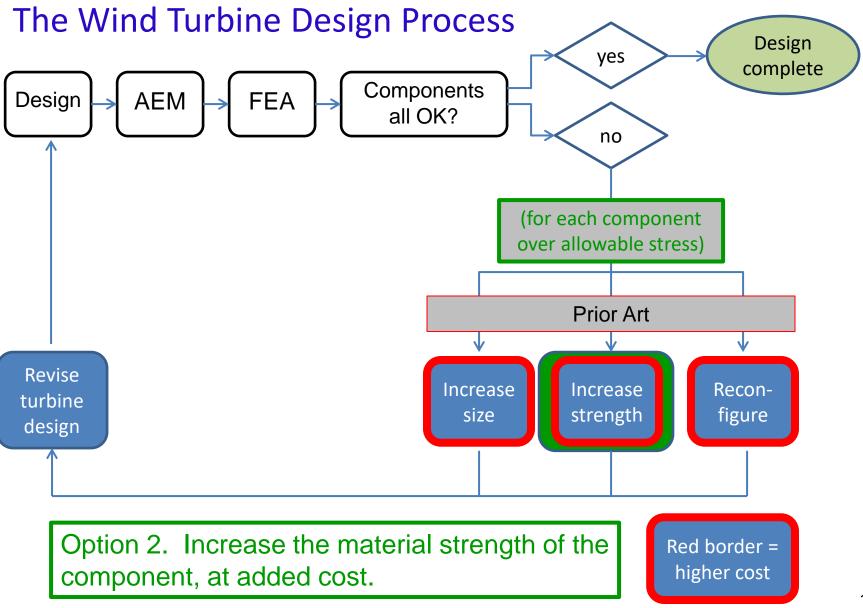


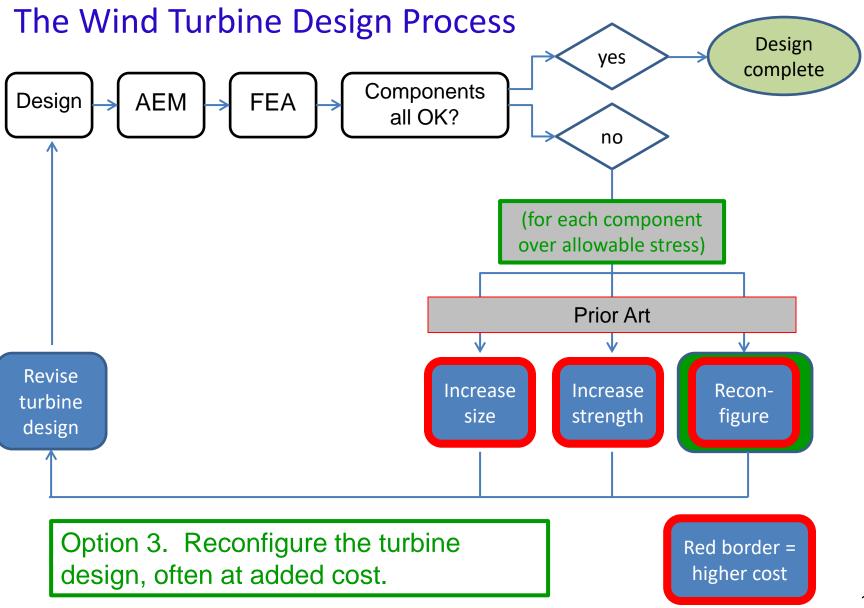
For each component that is overstressed in any failure mode, the designer now has three options:

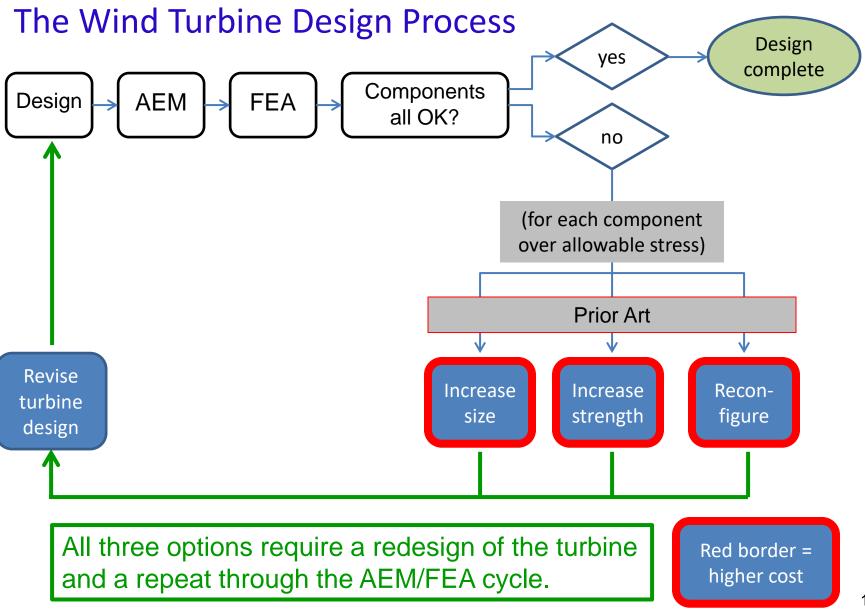
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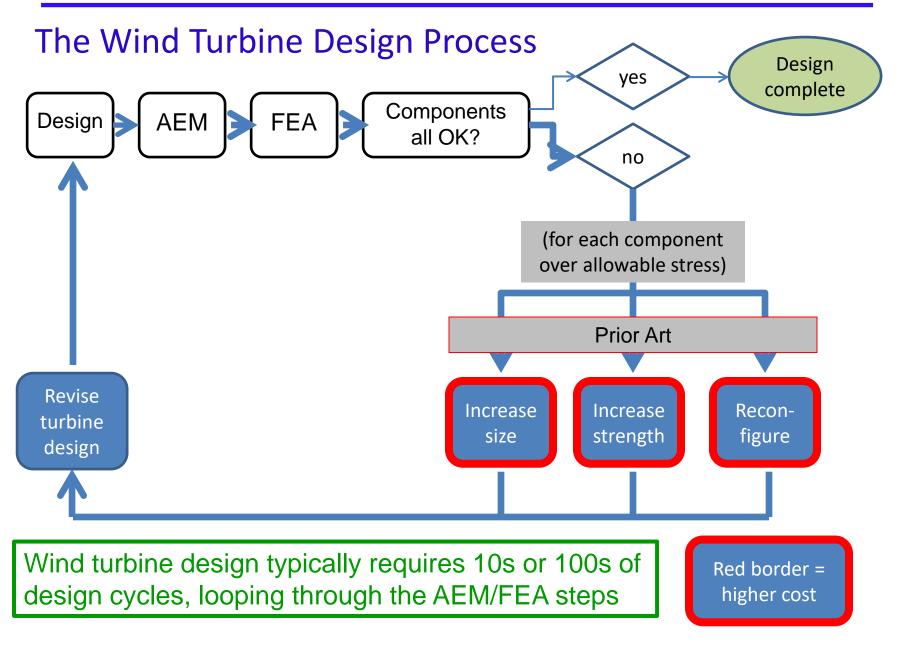


Option 1. Increase the size of the component, at added cost. This increases the load on other components.

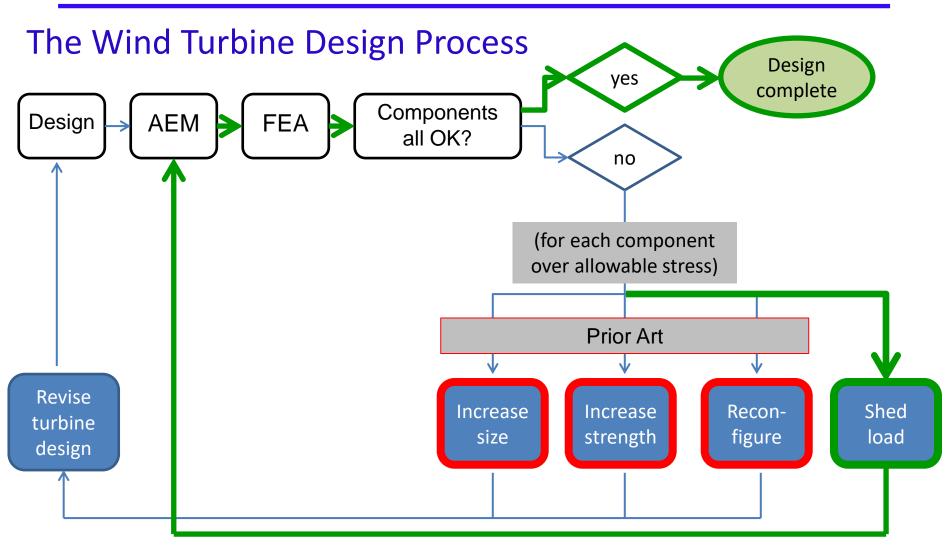








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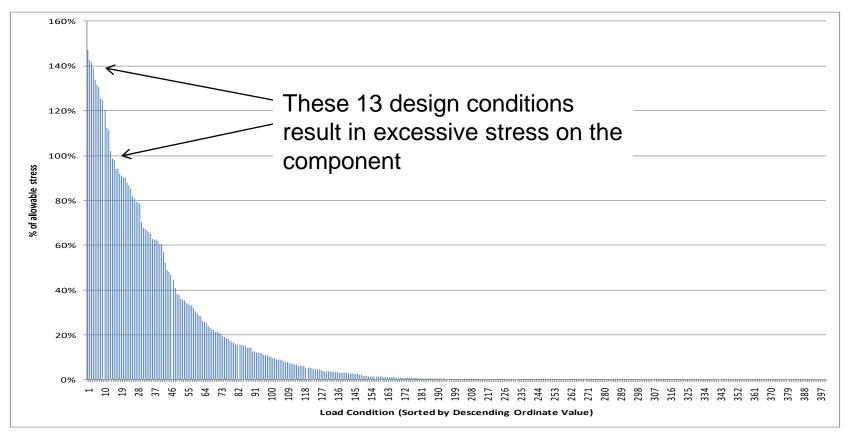


Using the proposed technology, the designer can configure the controller to shed load before it hits the turbine.

The Design Process with the Proposed Technology

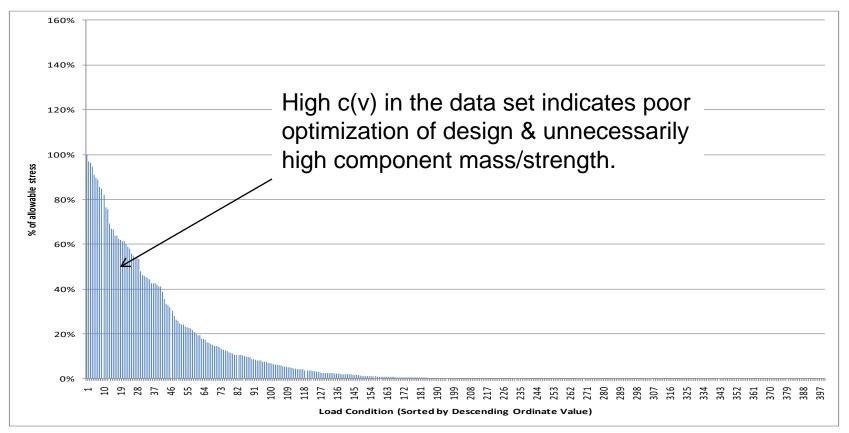
- Using the proposed technology, the designer configures the LIDARenabled controller to shed load before it hits the turbine.
- This keeps the maximum stress on the component within acceptable limits *without* increasing the size or strength of the component.
- This greatly reduces the number of design/AEM/FEA cycles, reducing design cost and increasing speed to market.
- This reduces the mass and cost of the component in question.
- Since increased mass in any component increases the loads on other supporting components, and therefore their mass/strength, it also results in a cascade of cost savings through the entire turbine.
- This better preserves the optimization intent of the original design.

For example, this chart shows the range of stresses on a hypothetical component in the full set of design conditions required for certification, after FEA and before redesign.

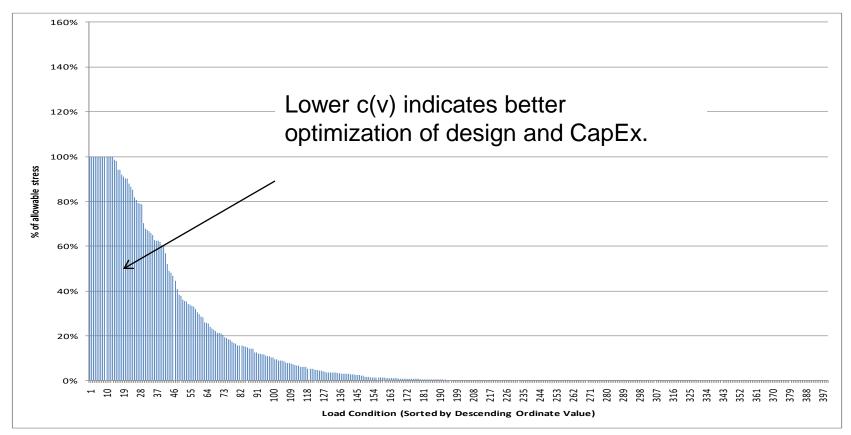


Range of % of Allowable Stress on Subject Component Before Redesign

This chart shows the range of stresses on the component, after FEA and redesign, using prior art. This typically requires numerous cycles of redesign/AEM/FEA.



Range of % of Allowable Stress on Subject Component After Redesign Using Prior Art This chart shows the range of stresses on the component, using the proposed technology to shed load and avoid redesign.



Range of % of Allowable Stress on Subject Component With Proposed Technology

Economics of the Proposed Technology

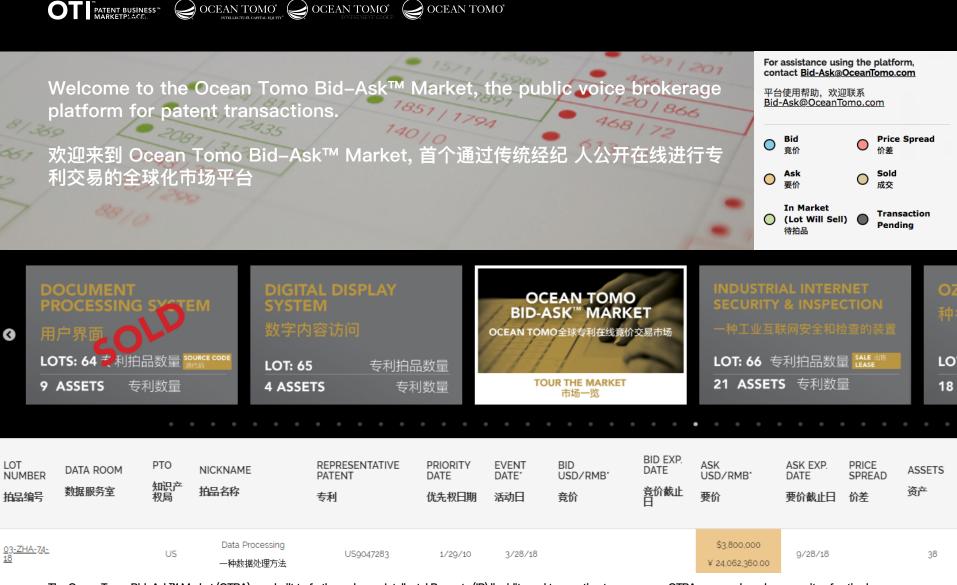
- <u>Reduced Design Time & Cost.</u> Expected savings of a few months of calendar time and ≥ a few \$100,000s of engineering cost for each new turbine type introduced to the market.
- <u>Reduced Component Cost.</u> Expected savings of 5-10% of BoM = a few \$10,000 per MW.
- <u>Reduced Towertop Mass.</u> Expected reduction of 5-10%. This reduces the required mass/strength of the tower and foundation, reduces required crane capacity, and reduces transportation cost.
- Overall, <u>5-10% reduction in wind turbine CapEx</u> is expected.
- Wind generation is a fairly mature technology; wind turbines are procured as a commodity, based on CoE. ≈90% of CoE is driven by CapEx. Therefore, the 5-10% CapEx advantage of the proposed technology is commercially very powerful.

Portfolio Summary

- Ocean Tomo Bid-Ask[™] Market patent auction lot 135 offers one U.S. patent that discloses leveraging fluid movement data using LIDAR or SODAR into the wind turbine design and operational process, enabling significant savings in CapEx.
- The patent has a remaining life of 12 years and an earliest priority date in 2009.
- The present technology uses fluid movement data at a point upstream to a turbine in order to estimate fluctuations and modify operational characteristics of the turbine accordingly.
- The resulting operational optimization of the turbine both maximizes turbine power generation and reduces operational stress on the turbine components.
- This portfolio would be a valuable strategic IP tool for wind turbine manufacturers seeking advantages against competitors in the US market, and LIDAR/SODAR companies seeking to gain traction with turbine manufacturers.

Thank you very much

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